

**PROSet.<sup>TM</sup> Plus**

# Langston Saturn III FFG

**Automatic Set-up & Machine Control Upgrade**

**CHICAGO ELECTRIC**

**Job # B181009**

**May 2019**

# PROSet.™ Plus - Langston Saturn III FFG Upgrade

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## Scope

### Automatic Setup

- Upgraded from obsolete LMC Controller to an Allen-Bradley CompactLogix PLC
- Upgraded 21 Axes from incremental Encoders to Absolute Position Encoders with 12 bit resolution (4096 ppr)
- Upgraded from 21 individual cables to a “Single Cable” Network Topology

### Machine Control

- Single processor solution combining Auto Setup with machine control
- Upgraded from an obsolete PLC 5 to a CompactLogix PLC with Remote I/O
- 640 available I/O points with 4+ analog I/O



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## Operator Interface

- Eliminated obsolete “Dual Screen” Console
- New Single 15” Touchscreen Console for Auto Setup and Machine Control in one
- Standard Industrial HMI— Not a PC



Before



After

# Operator Console

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Old – with PC and Screen



Now – PC Free!



# Machine Control PLC



Obsolete PLC 5 racks  
for machine control  
replaced with  
CompactLogix Remote  
I/O Modules.

Before

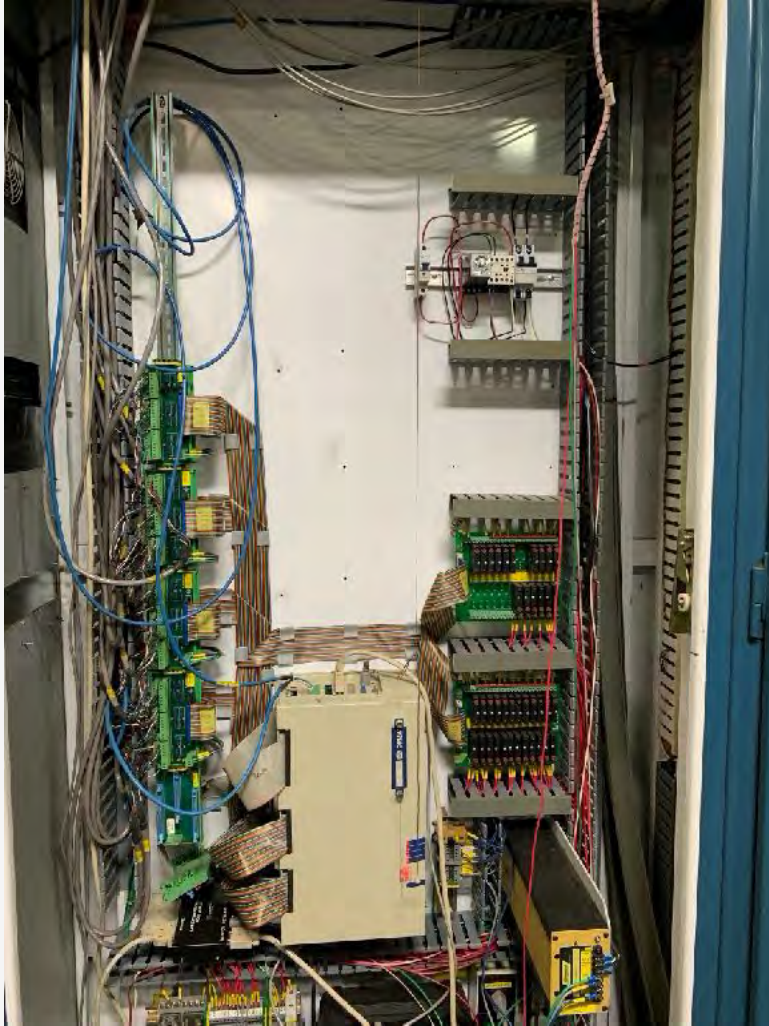


After





# Auto Setup Controls Upgrade



Removed the obsolete Langston LMC and replaced it with CompactLogix PLC and High-Density relay outputs.

Before

After





# New Absolute Position Encoders

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All position encoders are connected via a “Single Cable” network topology.

